

**Garant****Left-hand thread through hole machine tap, uncoated, Type: 3/8-18****Order data**

Order number	130031 3/8-18
GTIN	4062406036997
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 18

Thread  $\varnothing$ : 9.525 mm

Overall length L: 100 mm

Shank  $\varnothing$  D<sub>s</sub>: 10 mmShank square  $\square$ : 8 mmTapping hole  $\varnothing$ : 8.2 mm**Technical description**

Threads per inch	18
Thread depth	28.59 mm
Shank $\varnothing$ D <sub>s</sub>	10 mm
Tapping hole $\varnothing$	8.2 mm
Thread pitch	1.411 mm
Tool material	HSS E
Standard	DIN 371

Number of cutting edges Z	3
Number of clamping slots	3
Shank square □	8 mm
Thread Ø	9.525 mm
Overall length L	100 mm
Thread type	UNS-LH
Thread size	3/8-18 UNS LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap