

**Garant**
**Left-hand thread through hole machine tap, uncoated, Type: 1.1/8-24**

**Order data**

Order number	130031 1.1/8-24
GTIN	4062406037741
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 24

Thread  $\varnothing$ : 28.575 mm

Overall length L: 180 mm

Shank  $\varnothing$  D<sub>s</sub>: 22 mm

Shank square  $\square$ : 18 mm

Tapping hole  $\varnothing$ : 27.75 mm

**Technical description**

Thread $\varnothing$	28.575 mm
Tapping hole $\varnothing$	27.75 mm
Threads per inch	24
Standard	DIN 376
Shank $\varnothing$ D <sub>s</sub>	22 mm
Thread pitch	1.058 mm
Thread depth	57.15 mm
Shank square $\square$	18 mm

Overall length L	180 mm
Number of clamping slots	4
Number of cutting edges Z	4
Tool material	HSS E
Thread type	UNS-LH
Thread size	1.1/8-24 UNS LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap