

Garant
Left-hand thread through hole machine tap, uncoated, Type: 5/16-18

Order data

Order number	130031 5/16-18
GTIN	4062406036928
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 3 pcs.
 Special / custom-made product - return not possible
 Thread type: UNC-LH
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 18
 Thread \varnothing : 7.94 mm
 Overall length L: 90 mm
 Shank \varnothing D_s: 8 mm
 Shank square \square : 6.2 mm
 Tapping hole \varnothing : 6.55 mm

Technical description

Threads per inch	18
Number of clamping slots	3
Thread \varnothing	7.94 mm
Tapping hole \varnothing	6.55 mm
Shank square \square	6.2 mm
Number of cutting edges Z	3
Shank \varnothing D _s	8 mm

Standard	DIN 371
Thread depth	23.82 mm
Thread pitch	1.411 mm
Tool material	HSS E
Overall length L	90 mm
Thread type	UNC-LH
Thread size	5/16-18 UNC LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap