

Garant
Through hole machine tap, uncoated, Type: NO.3-56

Order data

Order number	130030 NO.3-56
GTIN	4062406000189
Item class	10N

Description
Note:

Delivery time: 91 calendar days
 Minimum order quantity: 25 pcs.
 Special / custom-made product - return not possible
 Thread type: UNF
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 56
 Thread \varnothing : 2.52 mm
 Overall length L: 50 mm
 Shank \varnothing D_s: 2.8 mm
 Shank square \square : 2.1 mm
 Tapping hole \varnothing : 2.15 mm

Technical description

Overall length L	50 mm
Number of cutting edges Z	3
Thread pitch	0.454 mm
Standard	DIN 371
Tapping hole \varnothing	2.15 mm
Shank square \square	2.1 mm
Thread \varnothing	2.52 mm

Threads per inch	56
Tool material	HSS E
Number of clamping slots	3
Shank $\varnothing D_s$	2.8 mm
Thread depth	7.56 mm
Thread type	UNF
Thread size	3-56 UNF
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap