

Garant
Left-hand thread through hole machine tap, uncoated, Type: 1.3/8-14

Order data

Order number	130031 1.3/8-14
GTIN	4062406038045
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNS-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 14
 Thread \varnothing : 34.925 mm
 Overall length L: 200 mm
 Shank \varnothing D_s: 28 mm
 Shank square \square : 22 mm
 Tapping hole \varnothing : 33.3 mm

Technical description

Overall length L	200 mm
Thread \varnothing	34.925 mm
Tapping hole \varnothing	33.3 mm
Standard	DIN 376
Thread depth	69.85 mm
Threads per inch	14
Tool material	HSS E
Shank square \square	22 mm

Number of clamping slots	4
Shank $\varnothing D_s$	28 mm
Number of cutting edges Z	4
Thread pitch	1.814 mm
Thread type	UNS-LH
Thread size	1.3/8-14 UNS LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap