

**Garant**
**Left-hand thread through hole machine tap, uncoated, Type: 1.1/4-24**

**Order data**

Order number	130031 1.1/4-24
GTIN	4062406037871
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days  
 Minimum order quantity: 1 pc.  
 Special / custom-made product - return not possible  
 Thread type: UNS-LH  
 Tool material: HSS E  
 Standard: DIN 376  
 Threads per inch: 24  
 Thread  $\varnothing$ : 31.75 mm  
 Overall length L: 180 mm  
 Shank  $\varnothing D_s$ : 25 mm  
 Shank square  $\square$ : 20 mm  
 Tapping hole  $\varnothing$ : 30.75 mm

**Technical description**

Tool material	HSS E
Number of clamping slots	4
Standard	DIN 376
Tapping hole $\varnothing$	30.75 mm
Shank $\varnothing D_s$	25 mm
Thread $\varnothing$	31.75 mm
Threads per inch	24
Thread depth	63.5 mm

Overall length L	180 mm
Shank square □	20 mm
Number of cutting edges Z	4
Thread pitch	1.058 mm
Thread type	UNS-LH
Thread size	1.1/4-24 UNS LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap