

Garant**Through hole machine tap, uncoated, Type: 7/8-9****Order data**

Order number	130030 7/8-9
GTIN	4062406035327
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNC

Tool material: HSS E

Standard: DIN 376

Threads per inch: 9

Thread Ø: 22.225 mm

Overall length L: 140 mm

Shank Ø D_s: 18 mm

Shank square □: 14.5 mm

Tapping hole Ø: 19.34 mm

Technical description

Shank square □	14.5 mm
Standard	DIN 376
Thread Ø	22.225 mm
Number of clamping slots	3
Threads per inch	9
Thread depth	66.69 mm
Tapping hole Ø	19.34 mm

Tool material	HSS E
Number of cutting edges Z	3
Thread pitch	2.822 mm
Shank $\varnothing D_s$	18 mm
Overall length L	140 mm
Thread type	UNC
Thread size	7/8-9 UNC
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap