

Garant**Through hole machine tap, uncoated, Type: 5/8-20****Order data**

Order number	130030 5/8-20
GTIN	4062406035037
Item class	10N

Description**Note:**

Delivery time: 35 calendar days
Minimum order quantity: 2 pcs.
Special / custom-made product - return not possible
Thread type: UN
Tool material: HSS E
Standard: DIN 376
Threads per inch: 20
Thread \varnothing : 15.88 mm
Overall length L: 110 mm
Shank \varnothing D_s: 12 mm
Shank square \square : 9 mm
Tapping hole \varnothing : 14.67 mm

Technical description

Threads per inch	20
Number of clamping slots	3
Thread \varnothing	15.88 mm
Thread depth	47.64 mm
Tapping hole \varnothing	14.67 mm
Tool material	HSS E
Thread pitch	1.27 mm

Overall length L	110 mm
Shank $\varnothing D_s$	12 mm
Number of cutting edges Z	3
Standard	DIN 376
Shank square \square	9 mm
Thread type	UN
Thread size	5/8-20 UN
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap