

Garant
Left-hand thread through hole machine tap, uncoated, Type: 3/4-12

Order data

Order number	130031 3/4-12
GTIN	4062406037437
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread \varnothing : 19.05 mm

Overall length L: 125 mm

Shank $\varnothing D_s$: 14 mm

Shank square \square : 11 mm

Tapping hole \varnothing : 17 mm

Technical description

Thread depth	38.1 mm
Number of clamping slots	3
Tapping hole \varnothing	17 mm
Thread \varnothing	19.05 mm
Thread pitch	2.117 mm
Shank square \square	11 mm
Shank $\varnothing D_s$	14 mm
Overall length L	125 mm

Threads per inch	12
Standard	DIN 376
Tool material	HSS E
Number of cutting edges Z	3
Thread type	UN-LH
Thread size	3/4-12 UN LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap