

Garant**Left-hand thread through hole machine tap, uncoated, Type: NO.10-24****Order data**

Order number	130031 NO.10-24
GTIN	4062406036683
Item class	10N

Description**Note:**

Delivery time: 35 calendar days
Minimum order quantity: 3 pcs.
Special / custom-made product - return not possible
Thread type: UNC-LH
Tool material: HSS E
Standard: DIN 371
Threads per inch: 24
Thread \varnothing : 4.83 mm
Overall length L: 70 mm
Shank \varnothing D_s: 6 mm
Shank square \square : 4.9 mm
Tapping hole \varnothing : 3.82 mm

Technical description

Tapping hole \varnothing	3.82 mm
Tool material	HSS E
Shank square \square	4.9 mm
Number of clamping slots	3
Overall length L	70 mm
Standard	DIN 371
Shank \varnothing D _s	6 mm

Thread pitch	1.058 mm
Thread Ø	4.83 mm
Number of cutting edges Z	3
Threads per inch	24
Thread depth	14.49 mm
Thread type	UNC-LH
Thread size	10-24 UNC LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap