

Garant**Left-hand thread through hole machine tap, uncoated, Type: NO.12-32****Order data**

Order number	130031 NO.12-32
GTIN	4062406036737
Item class	10N

Description**Note:**

Delivery time: 35 calendar days
Minimum order quantity: 3 pcs.
Special / custom-made product - return not possible
Thread type: UNEF-LH
Tool material: HSS E
Standard: DIN 371
Threads per inch: 32
Thread \varnothing : 5.49 mm
Overall length L: 80 mm
Shank \varnothing D_s: 6 mm
Shank square \square : 4.9 mm
Tapping hole \varnothing : 4.8 mm

Technical description

Shank \varnothing D _s	6 mm
Standard	DIN 371
Tapping hole \varnothing	4.8 mm
Thread pitch	0.794 mm
Thread \varnothing	5.49 mm
Threads per inch	32
Shank square \square	4.9 mm

Number of clamping slots	3
Overall length L	80 mm
Number of cutting edges Z	3
Tool material	HSS E
Thread depth	16.47 mm
Thread type	UNEF-LH
Thread size	12-32 UNEF LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap