

Garant
Through hole machine tap, uncoated, Type: 1.5/8-10

Order data

Order number	130030 1.5/8-10
GTIN	4062406036102
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNS
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 10
 Thread \varnothing : 41.275 mm
 Overall length L: 200 mm
 Shank \varnothing D_s: 32 mm
 Shank square \square : 24 mm
 Tapping hole \varnothing : 39 mm

Technical description

Thread pitch	2.54 mm
Thread depth	82.55 mm
Threads per inch	10
Tapping hole \varnothing	39 mm
Shank square \square	24 mm
Thread \varnothing	41.275 mm
Number of clamping slots	4
Number of cutting edges Z	4

Shank $\varnothing D_s$	32 mm
Standard	DIN 376
Tool material	HSS E
Overall length L	200 mm
Thread type	UNS
Thread size	1.5/8-10 UNS
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap