

Garant
Left-hand thread through hole machine tap, uncoated, Type: NO.4-48

Order data

Order number	130031 NO.4-48
GTIN	4062406036546
Item class	10N

Description
Note:

Delivery time: 91 calendar days
 Minimum order quantity: 25 pcs.
 Special / custom-made product - return not possible
 Thread type: UNF-LH
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 48
 Thread \varnothing : 2.85 mm
 Overall length L: 56 mm
 Shank \varnothing D_s : 3.5 mm
 Shank square \square : 2.7 mm
 Tapping hole \varnothing : 2.4 mm

Technical description

Shank square \square	2.7 mm
Threads per inch	48
Thread depth	8.55 mm
Number of cutting edges Z	3
Thread pitch	0.529 mm
Standard	DIN 371
Shank \varnothing D_s	3.5 mm

Tapping hole Ø	2.4 mm
Number of clamping slots	3
Overall length L	56 mm
Tool material	HSS E
Thread Ø	2.85 mm
Thread type	UNF-LH
Thread size	4-48 UNF LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap