

Garant
Left-hand thread through hole machine tap, uncoated, Type: NO.10-32

Order data

Order number	130031 NO.10-32
GTIN	4062406036669
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNF-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 32

Thread \varnothing : 4.83 mm

Overall length L: 70 mm

Shank \varnothing D_s: 6 mm

Shank square □: 4.9 mm

Tapping hole \varnothing : 4.1 mm

Technical description

Number of clamping slots	3
Thread \varnothing	4.83 mm
Threads per inch	32
Number of cutting edges Z	3
Tool material	HSS E
Overall length L	70 mm
Thread depth	14.49 mm

Tapping hole \varnothing	4.1 mm
Shank square \square	4.9 mm
Thread pitch	0.794 mm
Standard	DIN 371
Shank $\varnothing D_s$	6 mm
Thread type	UNF-LH
Thread size	10-32 UNF LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap