

**Garant****Left-hand thread through hole machine tap, uncoated, Type: NO.6-32****Order data**

Order number	130031 NO.6-32
GTIN	4062406036591
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNC-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 32

Thread  $\varnothing$ : 3.51 mm

Overall length L: 56 mm

Shank  $\varnothing$  D<sub>s</sub>: 4 mmShank square  $\square$ : 3 mmTapping hole  $\varnothing$ : 2.77 mm**Technical description**

Overall length L	56 mm
Thread $\varnothing$	3.51 mm
Threads per inch	32
Thread pitch	0.794 mm
Number of cutting edges Z	3
Shank $\varnothing$ D <sub>s</sub>	4 mm
Thread depth	10.53 mm

Shank square □	3 mm
Standard	DIN 371
Number of clamping slots	3
Tool material	HSS E
Tapping hole Ø	2.77 mm
Thread type	UNC-LH
Thread size	6-32 UNC LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap