

Garant**Left-hand thread through hole machine tap, uncoated, Type: 9/16-27****Order data**

Order number	130031 9/16-27
GTIN	4062406037185
Item class	10N

Description**Note:**

Delivery time: 35 calendar days
Minimum order quantity: 2 pcs.
Special / custom-made product - return not possible
Thread type: UNS-LH
Tool material: HSS E
Standard: DIN 376
Threads per inch: 27
Thread \varnothing : 14.29 mm
Overall length L: 110 mm
Shank \varnothing D_s: 11 mm
Shank square \square : 9 mm
Tapping hole \varnothing : 13.4 mm

Technical description

Standard	DIN 376
Shank \varnothing D _s	11 mm
Thread \varnothing	14.29 mm
Overall length L	110 mm
Shank square \square	9 mm
Number of cutting edges Z	3
Tool material	HSS E

Thread pitch	0.94 mm
Threads per inch	27
Tapping hole Ø	13.4 mm
Thread depth	57.16 mm
Number of clamping slots	3
Thread type	UNS-LH
Thread size	9/16-27 UNS LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap