

**Garant****Left-hand thread through hole machine tap, uncoated, Type: NO.1-64****Order data**

Order number	130031 NO.1-64
GTIN	4062406036492
Item class	10N

**Description****Note:**

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: UNC-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 64

Thread  $\varnothing$ : 1.85 mm

Overall length L: 45 mm

Shank  $\varnothing$  D<sub>s</sub>: 2.8 mmShank square  $\square$ : 2.1 mmTapping hole  $\varnothing$ : 1.5 mm**Technical description**

Tool material	HSS E
Number of cutting edges Z	2
Number of clamping slots	2
Overall length L	45 mm
Tapping hole $\varnothing$	1.5 mm
Thread pitch	0.399 mm
Standard	DIN 371

Shank square □	2.1 mm
Shank Ø D <sub>s</sub>	2.8 mm
Thread Ø	1.85 mm
Thread depth	5.55 mm
Threads per inch	64
Thread type	UNC-LH
Thread size	1-64 UNC LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap