

**Garant**
**Left-hand thread through hole machine tap, uncoated, Type: NO.12-24**

**Order data**

Order number	130031 NO.12-24
GTIN	4062406036751
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days  
 Minimum order quantity: 3 pcs.  
 Special / custom-made product - return not possible  
 Thread type: UNC-LH  
 Tool material: HSS E  
 Standard: DIN 371  
 Threads per inch: 24  
 Thread  $\varnothing$ : 5.49 mm  
 Overall length L: 80 mm  
 Shank  $\varnothing$  D<sub>s</sub>: 6 mm  
 Shank square  $\square$ : 4.9 mm  
 Tapping hole  $\varnothing$ : 4.47 mm

**Technical description**

Overall length L	80 mm
Thread depth	16.47 mm
Number of clamping slots	3
Standard	DIN 371
Thread pitch	1.058 mm
Shank $\varnothing$ D <sub>s</sub>	6 mm
Number of cutting edges Z	3

Shank square □	4.9 mm
Threads per inch	24
Thread Ø	5.49 mm
Tapping hole Ø	4.47 mm
Tool material	HSS E
Thread type	UNC-LH
Thread size	12-24 UNC LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap