

Garant**Left-hand thread through hole machine tap, uncoated, Type: NO.3-48****Order data**

Order number	130031 NO.3-48
GTIN	4062406036539
Item class	10N

Description**Note:**

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: UNC-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 48

Thread \varnothing : 2.52 mm

Overall length L: 50 mm

Shank \varnothing D_s: 2.8 mm

Shank square □: 2.1 mm

Tapping hole \varnothing : 2.05 mm**Technical description**

Shank \varnothing D _s	2.8 mm
Tapping hole \varnothing	2.05 mm
Tool material	HSS E
Thread \varnothing	2.52 mm
Thread pitch	0.529 mm
Overall length L	50 mm
Number of cutting edges Z	3

Number of clamping slots	3
Shank square □	2.1 mm
Standard	DIN 371
Threads per inch	48
Thread depth	7.56 mm
Thread type	UNC-LH
Thread size	3-48 UNC LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap