

Garant**Through hole machine tap, TiN, Type: 1/4-32****Order data**

Order number	130035 1/4-32
GTIN	4062406039042
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNEF

Tool material: HSS E

Standard: DIN 371

Threads per inch: 32

Thread \varnothing : 6.35 mm

Overall length L: 80 mm

Shank \varnothing D_s: 7 mmShank square \square : 5.5 mmTapping hole \varnothing : 5.7 mm**Technical description**

Thread pitch	0.794 mm
Threads per inch	32
Tool material	HSS E
Standard	DIN 371
Thread depth	19.05 mm
Thread \varnothing	6.35 mm
Overall length L	80 mm

Number of clamping slots	3
Shank square □	5.5 mm
Tapping hole Ø	5.7 mm
Number of cutting edges Z	3
Shank Ø D _s	7 mm
Thread type	UNEF
Thread size	1/4-32 UNEF
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap