

Garant
Left-hand thread through hole machine tap, uncoated, Type: 1.1/2-6

Order data

| | |
|--------------|----------------|
| Order number | 130031 1.1/2-6 |
| GTIN | 4062406038229 |
| Item class | 10N |

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNC-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 6
 Thread \varnothing : 38.1 mm
 Overall length L: 200 mm
 Shank \varnothing D_s: 32 mm
 Shank square \square : 24 mm
 Tapping hole \varnothing : 33.7 mm

Technical description

| | |
|----------------------------|----------|
| Thread \varnothing | 38.1 mm |
| Standard | DIN 376 |
| Tapping hole \varnothing | 33.7 mm |
| Tool material | HSS E |
| Overall length L | 200 mm |
| Number of clamping slots | 4 |
| Shank square \square | 24 mm |
| Thread pitch | 4.233 mm |

| | |
|----------------------------------|----------------------------------------|
| Thread depth | 76.2 mm |
| Number of cutting edges Z | 4 |
| Shank $\varnothing D_s$ | 32 mm |
| Threads per inch | 6 |
| Thread type | UNC-LH |
| Thread size | 1.1/2-6 UNC LH |
| Coating | uncoated |
| Flank angle | 60° |
| Thread standard | ASME B1.1 |
| Tolerance class | 1B |
| Tolerance class | 2B +0.20 |
| Tolerance class | 2B +0.10 |
| Tolerance class | 3B |
| Tolerance class | 2B |
| Tolerance class | 2B +0.05 |
| Taper lead form | B |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for through holes |
| Cutting direction | left-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |