

Garant
Through hole machine tap, TiN, Type: NO.10-28

Order data

Order number	130035 NO.10-28
GTIN	4062406038915
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS E

Standard: DIN 371

Threads per inch: 28

Thread \varnothing : 4.83 mm

Overall length L: 70 mm

Shank \varnothing D_s: 6 mm

Shank square \square : 4.9 mm

Tapping hole \varnothing : 3.95 mm

Technical description

Standard	DIN 371
Overall length L	70 mm
Number of clamping slots	3
Tapping hole \varnothing	3.95 mm
Thread \varnothing	4.83 mm
Number of cutting edges Z	3
Shank \varnothing D _s	6 mm

Threads per inch	28
Thread depth	14.49 mm
Tool material	HSS E
Shank square □	4.9 mm
Thread pitch	0.907 mm
Thread type	UNS
Thread size	10-28 UNS
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap