

Garant
Through hole machine tap, TiN, Type: 1.3/8-14

Order data

Order number	130035 1.3/8-14
GTIN	4062406040284
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS E

Standard: DIN 376

Threads per inch: 14

Thread Ø: 34.925 mm

Overall length L: 200 mm

Shank Ø D_s: 28 mm

Shank square □: 22 mm

Tapping hole Ø: 33.3 mm

Technical description

Overall length L	200 mm
Thread depth	69.85 mm
Number of clamping slots	4
Number of cutting edges Z	4
Shank square □	22 mm
Thread Ø	34.925 mm
Threads per inch	14
Shank Ø D _s	28 mm

Thread pitch	1.814 mm
Standard	DIN 376
Tapping hole Ø	33.3 mm
Tool material	HSS E
Thread type	UNS
Thread size	1.3/8-14 UNS
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap