

Garant
Through hole machine tap, TiN, Type: 1.5/16-8

Order data

Order number	130035 1.5/16-8
GTIN	4062406040246
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 8

Thread \varnothing : 33.338 mm

Overall length L: 200 mm

Shank \varnothing D_s: 28 mm

Shank square \square : 22 mm

Tapping hole \varnothing : 30.3 mm

Technical description

Tapping hole \varnothing	30.3 mm
Number of clamping slots	4
Tool material	HSS E
Thread pitch	3.175 mm
Threads per inch	8
Overall length L	200 mm
Number of cutting edges Z	4

Shank square □	22 mm
Thread depth	66.69 mm
Shank Ø D _s	28 mm
Standard	DIN 376
Thread Ø	33.338 mm
Thread type	UN
Thread size	1.5/16-8 UN
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap