

Garant**Left-hand thread through hole machine tap, uncoated, Type: 1.9/16-18****Order data**

Order number	130031 1.9/16-18
GTIN	4062406038243
Item class	10N

Description**Note:**

Delivery time: 35 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible
Thread type: UNEF-LH
Tool material: HSS E
Standard: DIN 376
Threads per inch: 18
Thread \varnothing : 39.688 mm
Overall length L: 200 mm
Shank \varnothing D_s: 32 mm
Shank square \square : 24 mm
Tapping hole \varnothing : 38.55 mm

Technical description

Overall length L	200 mm
Number of clamping slots	4
Thread \varnothing	39.688 mm
Tool material	HSS E
Tapping hole \varnothing	38.55 mm
Threads per inch	18
Thread pitch	1.411 mm

Thread depth	79.38 mm
Shank square □	24 mm
Standard	DIN 376
Shank Ø D _s	32 mm
Number of cutting edges Z	4
Thread type	UNEF-LH
Thread size	1.9/16-18 UNEF LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap