

Garant
Through hole machine tap, TiN, Type: 1.1/4-24

Order data

Order number	130035 1.1/4-24
GTIN	4062406040116
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS E

Standard: DIN 376

Threads per inch: 24

Thread Ø: 31.75 mm

Overall length L: 180 mm

Shank Ø D_s: 25 mm

Shank square □: 20 mm

Tapping hole Ø: 30.75 mm

Technical description

Thread depth	63.5 mm
Number of clamping slots	4
Threads per inch	24
Standard	DIN 376
Overall length L	180 mm
Number of cutting edges Z	4
Shank square □	20 mm
Thread pitch	1.058 mm

Tool material	HSS E
Thread Ø	31.75 mm
Shank Ø D _s	25 mm
Tapping hole Ø	30.75 mm
Thread type	UNS
Thread size	1.1/4-24 UNS
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap