

Garant
Through hole machine tap, TiN, Type: 15/16-16

Order data

Order number	130035 15/16-16
GTIN	4062406039820
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 16

Thread \varnothing : 23.812 mm

Overall length L: 160 mm

Shank \varnothing D_s: 18 mm

Shank square □: 14.5 mm

Tapping hole \varnothing : 22.3 mm

Technical description

Standard	DIN 376
Tool material	HSS E
Shank \varnothing D _s	18 mm
Thread pitch	1.588 mm
Thread depth	47.64 mm
Overall length L	160 mm
Number of cutting edges Z	3

Shank square □	14.5 mm
Tapping hole Ø	22.3 mm
Thread Ø	23.812 mm
Threads per inch	16
Number of clamping slots	3
Thread type	UN
Thread size	15/16-16 UN
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap