

Garant**Through hole machine tap, TiN, Type: 3/8-20****Order data**

Order number	130035 3/8-20
GTIN	4062406039226
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 371

Threads per inch: 20

Thread \varnothing : 9.525 mm

Overall length L: 100 mm

Shank \varnothing D_s: 10 mmShank square \square : 8 mmTapping hole \varnothing : 8.3 mm**Technical description**

Tool material	HSS E
Shank \varnothing D _s	10 mm
Overall length L	100 mm
Number of cutting edges Z	3
Thread pitch	1.27 mm
Standard	DIN 371
Threads per inch	20

Thread Ø	9.525 mm
Thread depth	28.59 mm
Tapping hole Ø	8.3 mm
Number of clamping slots	3
Shank square □	8 mm
Thread type	UN
Thread size	3/8-20 UN
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap