

Garant**Left-hand thread through hole machine tap, uncoated, Type: 1.9/16-8****Order data**

Order number	130031 1.9/16-8
GTIN	4062406038274
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 8

Thread \varnothing : 39.688 mm

Overall length L: 200 mm

Shank \varnothing D_s: 32 mmShank square \square : 24 mmTapping hole \varnothing : 36.7 mm**Technical description**

Thread \varnothing	39.688 mm
Thread pitch	3.175 mm
Standard	DIN 376
Threads per inch	8
Shank square \square	24 mm
Number of cutting edges Z	4
Thread depth	79.38 mm

Shank $\varnothing D_s$	32 mm
Tool material	HSS E
Number of clamping slots	4
Overall length L	200 mm
Tapping hole \varnothing	36.7 mm
Thread type	UN-LH
Thread size	1.9/16-8 UN LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap