

Garant
Left-hand thread through hole machine tap, TiN, Type: 1.1/8-20

Order data

Order number	130036 1.1/8-20
GTIN	4062406042233
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UN-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 20
 Thread \varnothing : 28.575 mm
 Overall length L: 180 mm
 Shank \varnothing D_s: 22 mm
 Shank square \square : 18 mm
 Tapping hole \varnothing : 27.37 mm

Technical description

Thread depth	57.15 mm
Shank square \square	18 mm
Tool material	HSS E
Standard	DIN 376
Overall length L	180 mm
Thread \varnothing	28.575 mm
Number of clamping slots	4
Threads per inch	20

Number of cutting edges Z	4
Thread pitch	1.27 mm
Tapping hole Ø	27.37 mm
Shank Ø D _s	22 mm
Thread type	UN-LH
Thread size	1.1/8-20 UN LH
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap