

Garant
Through hole machine tap, TiN, Type: 3/4-14

Order data

Order number	130035 3/4-14
GTIN	4062406039660
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS E

Standard: DIN 376

Threads per inch: 14

Thread \varnothing : 19.05 mm

Overall length L: 125 mm

Shank \varnothing D_s: 14 mm

Shank square \square : 11 mm

Tapping hole \varnothing : 17.4 mm

Technical description

Thread pitch	1.814 mm
Standard	DIN 376
Threads per inch	14
Tapping hole \varnothing	17.4 mm
Shank square \square	11 mm
Shank \varnothing D _s	14 mm
Thread depth	38.1 mm
Number of clamping slots	3

Overall length L	125 mm
Tool material	HSS E
Thread Ø	19.05 mm
Number of cutting edges Z	3
Thread type	UNS
Thread size	3/4-14 UNS
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap