

**Garant****Through hole machine tap, TiN, Type: 1.9/16-18****Order data**

Order number	130035 1.9/16-18
GTIN	4062406040482
Item class	10N

**Description****Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNEF

Tool material: HSS E

Standard: DIN 376

Threads per inch: 18

Thread  $\varnothing$ : 39.688 mm

Overall length L: 200 mm

Shank  $\varnothing$  D<sub>s</sub>: 32 mmShank square  $\square$ : 24 mmTapping hole  $\varnothing$ : 38.55 mm**Technical description**

Thread pitch	1.411 mm
Thread $\varnothing$	39.688 mm
Number of cutting edges Z	4
Tapping hole $\varnothing$	38.55 mm
Shank square $\square$	24 mm
Standard	DIN 376
Threads per inch	18

Thread depth	79.38 mm
Number of clamping slots	4
Overall length L	200 mm
Tool material	HSS E
Shank $\varnothing D_s$	32 mm
Thread type	UNEF
Thread size	1.9/16-18 UNEF
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap