

**Garant**
**Left-hand thread through hole machine tap, uncoated, Type: 1.3/4-10**

**Order data**

Order number	130031 1.3/4-10
GTIN	4062406038465
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 10

Thread Ø: 44.45 mm

Overall length L: 220 mm

Shank Ø D<sub>s</sub>: 36 mm

Shank square □: 29 mm

Tapping hole Ø: 42 mm

**Technical description**

Threads per inch	10
Number of clamping slots	4
Tool material	HSS E
Shank square □	29 mm
Thread pitch	2.54 mm
Number of cutting edges Z	4
Overall length L	220 mm
Thread depth	88.9 mm

Shank $\varnothing D_s$	36 mm
Thread $\varnothing$	44.45 mm
Standard	DIN 376
Tapping hole $\varnothing$	42 mm
Thread type	UNS-LH
Thread size	1.3/4-10 UNS LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap