

Garant
Through hole machine tap, TiN, Type: NO.2-64

Order data

Order number	130035 NO.2-64
GTIN	4062406038748
Item class	10N

Description
Note:

Delivery time: 91 calendar days
 Minimum order quantity: 25 pcs.
 Special / custom-made product - return not possible
 Thread type: UNF
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 64
 Thread \varnothing : 2.18 mm
 Overall length L: 45 mm
 Shank \varnothing D_s: 2.8 mm
 Shank square \square : 2.1 mm
 Tapping hole \varnothing : 1.9 mm

Technical description

Number of clamping slots	3
Overall length L	45 mm
Shank square \square	2.1 mm
Standard	DIN 371
Number of cutting edges Z	3
Tapping hole \varnothing	1.9 mm
Thread depth	6.54 mm

Tool material	HSS E
Shank $\varnothing D_s$	2.8 mm
Threads per inch	64
Thread pitch	0.399 mm
Thread \varnothing	2.18 mm
Thread type	UNF
Thread size	2-64 UNF
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap