

Garant**Left-hand thread through hole machine tap, uncoated, Type: 2-12****Order data**

Order number	130031 2-12
GTIN	4062406038687
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread \varnothing : 50.8 mm

Overall length L: 250 mm

Shank \varnothing D_s: 40 mmShank square \square : 32 mmTapping hole \varnothing : 48.8 mm**Technical description**

Standard	DIN 376
Tool material	HSS E
Number of cutting edges Z	4
Thread \varnothing	50.8 mm
Number of clamping slots	4
Thread depth	101.6 mm
Shank \varnothing D _s	40 mm
Overall length L	250 mm

Shank square □	32 mm
Tapping hole Ø	48.8 mm
Threads per inch	12
Thread pitch	2.117 mm
Thread type	UN-LH
Thread size	2-12 UN LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap