

Garant
Left-hand thread through hole machine tap, TiN, Type: 0,390-27

Order data

Order number	130036 0,390-27
GTIN	4062406041496
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 3 pcs.
 Special / custom-made product - return not possible
 Thread type: UNS-LH
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 27
 Thread Ø: 9.906 mm
 Overall length L: 100 mm
 Shank Ø D_s: 10 mm
 Shank square □: 8 mm
 Tapping hole Ø: 9 mm

Technical description

Standard	DIN 371
Overall length L	100 mm
Thread Ø	9.906 mm
Number of clamping slots	3
Thread depth	19.812 mm
Number of cutting edges Z	3
Shank square □	8 mm
Thread pitch	0.94 mm

Tapping hole Ø	9 mm
Shank Ø D _s	10 mm
Threads per inch	27
Tool material	HSS E
Thread type	UNS-LH
Thread size	0.390-27 UNS LH
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap