

Garant
Through hole machine tap, TiN, Type: NO.3-48

Order data

Order number	130035 NO.3-48
GTIN	4062406038779
Item class	10N

Description
Note:

Delivery time: 91 calendar days
 Minimum order quantity: 25 pcs.
 Special / custom-made product - return not possible
 Thread type: UNC
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 48
 Thread \varnothing : 2.52 mm
 Overall length L: 50 mm
 Shank \varnothing D_s: 2.8 mm
 Shank square \square : 2.1 mm
 Tapping hole \varnothing : 2.05 mm

Technical description

Tapping hole \varnothing	2.05 mm
Number of cutting edges Z	3
Shank \varnothing D _s	2.8 mm
Thread \varnothing	2.52 mm
Number of clamping slots	3
Threads per inch	48
Overall length L	50 mm

Tool material	HSS E
Shank square <input type="checkbox"/>	2.1 mm
Standard	DIN 371
Thread pitch	0.529 mm
Thread depth	7.56 mm
Thread type	UNC
Thread size	3-48 UNC
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap