

Garant
Left-hand thread through hole machine tap, uncoated, Type: 2-14

Order data

Order number	130031 2-14
GTIN	4062406038670
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNS-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 14
 Thread \varnothing : 50.8 mm
 Overall length L: 250 mm
 Shank \varnothing D_s: 40 mm
 Shank square \square : 32 mm
 Tapping hole \varnothing : 49.25 mm

Technical description

Tool material	HSS E
Thread depth	101.6 mm
Threads per inch	14
Standard	DIN 376
Thread \varnothing	50.8 mm
Shank square \square	32 mm
Shank \varnothing D _s	40 mm
Number of clamping slots	4

Number of cutting edges Z	4
Overall length L	250 mm
Thread pitch	1.814 mm
Tapping hole Ø	49.25 mm
Thread type	UNS-LH
Thread size	2-14 UNS LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap