

Garant
Through hole machine tap, TiN, Type: 7/8-20

Order data

Order number	130035 7/8-20
GTIN	4062406039745
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNEF

Tool material: HSS E

Standard: DIN 376

Threads per inch: 20

Thread \varnothing : 22.23 mm

Overall length L: 140 mm

Shank \varnothing D_s: 18 mm

Shank square \square : 14.5 mm

Tapping hole \varnothing : 21.15 mm

Technical description

Shank \varnothing D _s	18 mm
Thread depth	66.69 mm
Tapping hole \varnothing	21.15 mm
Standard	DIN 376
Threads per inch	20
Number of cutting edges Z	3
Overall length L	140 mm

Tool material	HSS E
Shank square <input type="checkbox"/>	14.5 mm
Number of clamping slots	3
Thread pitch	1.27 mm
Thread Ø	22.23 mm
Thread type	UNEF
Thread size	7/8-20 UNEF
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap