

Garant**Through hole machine tap, TiN, Type: 1.1/16-8****Order data**

Order number	130035 1.1/16-8
GTIN	4062406039974
Item class	10N

Description**Note:**

Delivery time: 49 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible
Thread type: UN
Tool material: HSS E
Standard: DIN 376
Threads per inch: 8
Thread \varnothing : 26.988 mm
Overall length L: 160 mm
Shank \varnothing D_s: 20 mm
Shank square \square : 16 mm
Tapping hole \varnothing : 24 mm

Technical description

Number of clamping slots	4
Overall length L	160 mm
Number of cutting edges Z	4
Thread pitch	3.175 mm
Tapping hole \varnothing	24 mm
Tool material	HSS E
Thread depth	54 mm

Standard	DIN 376
Thread Ø	26.988 mm
Shank square □	16 mm
Threads per inch	8
Shank Ø D _s	20 mm
Thread type	UN
Thread size	1.1/16-8 UN
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap