

**Garant**
**Through hole machine tap, TiN, Type: NO.3-56**

**Order data**

Order number	130035 NO.3-56
GTIN	4062406038762
Item class	10N

**Description**
**Note:**

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: UNF

Tool material: HSS E

Standard: DIN 371

Threads per inch: 56

Thread Ø: 2.52 mm

Overall length L: 50 mm

Shank Ø D<sub>s</sub>: 2.8 mm

Shank square □: 2.1 mm

Tapping hole Ø: 2.15 mm

**Technical description**

Shank Ø D <sub>s</sub>	2.8 mm
Threads per inch	56
Tool material	HSS E
Overall length L	50 mm
Tapping hole Ø	2.15 mm
Thread depth	7.56 mm
Thread pitch	0.454 mm

Shank square □	2.1 mm
Number of clamping slots	3
Standard	DIN 371
Number of cutting edges Z	3
Thread Ø	2.52 mm
Thread type	UNF
Thread size	3-56 UNF
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap