

Garant
Through hole machine tap, TiN, Type: 5/8-12

Order data

Order number	130035 5/8-12
GTIN	4062406039554
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 2 pcs.
 Special / custom-made product - return not possible
 Thread type: UN
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 12
 Thread \varnothing : 15.88 mm
 Overall length L: 110 mm
 Shank \varnothing D_s: 12 mm
 Shank square \square : 9 mm
 Tapping hole \varnothing : 13.9 mm

Technical description

Number of cutting edges Z	3
Shank square \square	9 mm
Thread pitch	2.117 mm
Tapping hole \varnothing	13.9 mm
Number of clamping slots	3
Thread depth	47.64 mm
Overall length L	110 mm

Shank $\varnothing D_s$	12 mm
Thread \varnothing	15.88 mm
Threads per inch	12
Tool material	HSS E
Standard	DIN 376
Thread type	UN
Thread size	5/8-12 UN
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap