

Garant
Through hole machine tap, TiN, Type: 7/8-24

Order data

Order number	130035 7/8-24
GTIN	4062406039738
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS E

Standard: DIN 376

Threads per inch: 24

Thread \varnothing : 22.23 mm

Overall length L: 140 mm

Shank \varnothing D_s: 18 mm

Shank square \square : 14.5 mm

Tapping hole \varnothing : 21.2 mm

Technical description

Number of clamping slots	3
Thread depth	66.69 mm
Shank square \square	14.5 mm
Number of cutting edges Z	3
Tool material	HSS E
Tapping hole \varnothing	21.2 mm
Thread pitch	1.058 mm

Threads per inch	24
Shank \varnothing D _s	18 mm
Overall length L	140 mm
Standard	DIN 376
Thread \varnothing	22.23 mm
Thread type	UNS
Thread size	7/8-24 UNS
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap