

Garant
Through hole machine tap, TiN, Type: 1.5/8-20

Order data

Order number	130035 1.5/8-20
GTIN	4062406040536
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UN
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 20
 Thread \varnothing : 41.275 mm
 Overall length L: 200 mm
 Shank \varnothing D_s: 32 mm
 Shank square □: 24 mm
 Tapping hole \varnothing : 40.08 mm

Technical description

Overall length L	200 mm
Thread depth	82.55 mm
Tool material	HSS E
Tapping hole \varnothing	40.08 mm
Number of clamping slots	4
Standard	DIN 376
Shank \varnothing D _s	32 mm
Thread \varnothing	41.275 mm

Shank square □	24 mm
Threads per inch	20
Number of cutting edges Z	4
Thread pitch	1.27 mm
Thread type	UN
Thread size	1.5/8-20 UN
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap