

Garant
Through hole machine tap, TiN, Type: NO.4-40

Order data

Order number	130035 NO.4-40
GTIN	4062406038793
Item class	10N

Description
Note:

Delivery time: 91 calendar days
 Minimum order quantity: 25 pcs.
 Special / custom-made product - return not possible
 Thread type: UNC
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 40
 Thread \varnothing : 2.85 mm
 Overall length L: 56 mm
 Shank \varnothing D_s: 3.5 mm
 Shank square \square : 2.7 mm
 Tapping hole \varnothing : 2.27 mm

Technical description

Thread pitch	0.635 mm
Number of clamping slots	3
Tool material	HSS E
Overall length L	56 mm
Thread depth	8.55 mm
Standard	DIN 371
Number of cutting edges Z	3

Thread Ø	2.85 mm
Tapping hole Ø	2.27 mm
Shank Ø D _s	3.5 mm
Shank square □	2.7 mm
Threads per inch	40
Thread type	UNC
Thread size	4-40 UNC
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap