

Garant**Left-hand thread through hole machine tap, uncoated, Type: 2-18****Order data**

Order number	130031 2-18
GTIN	4062406038656
Item class	10N

Description**Note:**

Delivery time: 35 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible
Thread type: UNS-LH
Tool material: HSS E
Standard: DIN 376
Threads per inch: 18
Thread \varnothing : 50.8 mm
Overall length L: 250 mm
Shank \varnothing D_s: 40 mm
Shank square \square : 32 mm
Tapping hole \varnothing : 49.5 mm

Technical description

Threads per inch	18
Tool material	HSS E
Shank \varnothing D _s	40 mm
Number of clamping slots	4
Thread pitch	1.411 mm
Standard	DIN 376
Tapping hole \varnothing	49.5 mm
Thread \varnothing	50.8 mm

Shank square <input type="checkbox"/>	32 mm
Thread depth	101.6 mm
Overall length L	250 mm
Number of cutting edges Z	4
Thread type	UNS-LH
Thread size	2-18 UNS LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap