Garant

Through hole machine tap, TiN, Type: 1.5/8-24

Order data

Order number	130035 1.5/8-24
GTIN	4062406040529
Item class	10N

Description

Note:
Delivery time: 49 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible
Thread type: UNS
Tool material: HSS E
Standard: DIN 376
Threads per inch: 24
Thread ∅: 41.275 mm
Overall length L: 200 mm
Shank ∅ D_s: 32 mm
Shank square ☐: 24 mm
Tapping hole ∅: 40.35 mm

Technical description

Shank ∅ D_s	32 mm
Number of cutting edges Z	4
Thread ∅	41.275 mm
Threads per inch	24
Tapping hole ∅	40.35 mm
Shank square ☐	24 mm
Number of clamping slots	4
Thread pitch	1.058 mm

Tool material	HSS E
Thread depth	82.55 mm
Standard	DIN 376
Overall length L	200 mm
Thread type	UNS
Thread size	1.5/8-24 UNS
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap