

**Garant**
**Left-hand thread through hole machine tap, TiN, Type: 1.3/8-8**

**Order data**

Order number	130036 1.3/8-8
GTIN	4062406042554
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 8

Thread Ø: 34.925 mm

Overall length L: 200 mm

Shank Ø D<sub>s</sub>: 28 mm

Shank square □: 22 mm

Tapping hole Ø: 31.9 mm

**Technical description**

Thread Ø	34.925 mm
Shank square □	22 mm
Standard	DIN 376
Overall length L	200 mm
Threads per inch	8
Number of clamping slots	4
Thread pitch	3.175 mm
Thread depth	69.85 mm

Number of cutting edges Z	4
Tapping hole Ø	31.9 mm
Shank Ø D <sub>s</sub>	28 mm
Tool material	HSS E
Thread type	UN-LH
Thread size	1.3/8-8 UN LH
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap