

**Garant****Left-hand thread through hole machine tap, uncoated, Type: 2-20****Order data**

Order number	130031 2-20
GTIN	4062406038649
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days  
Minimum order quantity: 1 pc.  
Special / custom-made product - return not possible  
Thread type: UN-LH  
Tool material: HSS E  
Standard: DIN 376  
Threads per inch: 20  
Thread  $\varnothing$ : 50.8 mm  
Overall length L: 250 mm  
Shank  $\varnothing$  D<sub>s</sub>: 40 mm  
Shank square  $\square$ : 32 mm  
Tapping hole  $\varnothing$ : 49.58 mm

**Technical description**

Overall length L	250 mm
Number of clamping slots	4
Tapping hole $\varnothing$	49.58 mm
Threads per inch	20
Tool material	HSS E
Thread depth	101.6 mm
Thread pitch	1.27 mm
Thread $\varnothing$	50.8 mm

Standard	DIN 376
Shank square □	32 mm
Number of cutting edges Z	4
Shank Ø D <sub>s</sub>	40 mm
Thread type	UN-LH
Thread size	2-20 UN LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap