

**Garant**
**Left-hand thread through hole machine tap, TiN, Type: NO.3-48**

**Order data**

Order number	130036 NO.3-48
GTIN	4062406041014
Item class	10N

**Description**
**Note:**

Delivery time: 91 calendar days  
 Minimum order quantity: 25 pcs.  
 Special / custom-made product - return not possible  
 Thread type: UNC-LH  
 Tool material: HSS E  
 Standard: DIN 371  
 Threads per inch: 48  
 Thread  $\varnothing$ : 2.52 mm  
 Overall length L: 50 mm  
 Shank  $\varnothing$  D<sub>s</sub>: 2.8 mm  
 Shank square  $\square$ : 2.1 mm  
 Tapping hole  $\varnothing$ : 2.05 mm

**Technical description**

Tapping hole $\varnothing$	2.05 mm
Tool material	HSS E
Thread depth	7.56 mm
Number of cutting edges Z	3
Thread pitch	0.529 mm
Thread $\varnothing$	2.52 mm
Shank square $\square$	2.1 mm

Overall length L	50 mm
Standard	DIN 371
Threads per inch	48
Number of clamping slots	3
Shank $\varnothing D_s$	2.8 mm
Thread type	UNC-LH
Thread size	3-48 UNC LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap